



As an international service provider with its own production and development facilities, Böllhoff GmbH & Co. KG is one of the leading suppliers of fasteners, assembly solutions and processing systems. Between 1996 and today, the company has obtained ISO 9001, ISO/TS 16949, EN 9100, IRIS and ISO 14001 certifications under the supervision of TÜV Rheinland.

Facts and figures	
Customer	Böllhoff
Location	Bielefeld, Germany
Services	Certification of environmental management and quality management according to ISO 14001, ISO 9001, ISO/TS 16949, EN 9100 and IRIS
Regulations, standards	<ul style="list-style-type: none"> ▪ ISO 14001 ▪ ISO 9001 ▪ IRIS ▪ ISO/TS 16949 ▪ EN 9100

Initial situation and requirements

The biggest challenge facing the Böllhoff Group was to unify the existing quality and environmental standards at all of its 20 international locations. Ten auditors from TÜV Rheinland have begun their work together with management and quality management officers. Böllhoff has continually expanded its certifications to ensure that it is always up to date. In doing so, the company regularly looks at the bigger picture and uses benchmarking to check whether aspects of a standard could be of interest to other areas.

Solutions, results

Currently, the certifications mentioned above are to be organized as a group certification for 20 international Böllhoff locations.

“We have been working in partnership with the auditors from TÜV Rheinland from the very start. Planning, deploying auditors and the audits themselves are progressing successfully. Since an audit always runs in parallel with the day-to-day business, planning plays a very important role. TÜV Rheinland has always completed the work in a reliable, timely and competent manner.”

(Quality manager of Böllhoff)

Benefits to the customer:

- Demonstration of global competence and reliability for customers from the automotive, aerospace and rail sector.
- Product innovations based on environmental guidelines

Did you know?

Did you know: If you are certified according to EN 9100, 9110 or 9120 standards, you will be included in the OASIS database. Most major manufacturers require their suppliers and service providers to be registered. It is a basic requirement for supplying customers all over the world.

About TÜV Rheinland:

Founded more than 140 years ago, TÜV Rheinland is a global leader in independent inspection services, ensuring quality and safety for people, the environment, and technology in nearly all aspects of life. We inspect technical equipment, products and services, oversee projects and help to shape processes for companies around the world. Since 2006, we have been a member of the United Nations Global Compact to promote sustainability and combat corruption.

Always a good sign. The TÜV Rheinland test mark.



This mark stands for all the relevant customer information about products, services and systems that are tested, certified or inspected by TÜV Rheinland. This information is available online anytime, anywhere, and can be viewed in a matter of seconds at the click of a button. This means optimal transparency and top performance in terms of safety, quality and reliability – always. Global, systematic and eye-catching – communicated through a unique and multifunctional mark. The TÜV Rheinland test mark.

TÜV Rheinland Group
 TÜV Rheinland Cert GmbH
 Am Grauen Stein
 51105 Cologne
 Germany
 Tel.: +49 (0) 800-888 2378
 Fax: +49 (0) 800-888 3296
 tuvcert@de.tuv.com
 www.tuv.com/en/9100